

<b>TRADE NAME:</b>	<b>Fiberlogy HIPS</b>
<b>MANUFACTURER:</b>	Fiberlab S.A., Brzezie 387, 32-014 Brzezie, Poland
<b>DESCRIPTION:</b>	HIPS filament designed for printing in FFF/FDM technology, available in different colors, wound on a spool, vacuum-packed in a plastic bag, placed in a cardboard box.

**TECHNICAL INFORMATION:**

Diameter:	1.75 mm
Diameter Tolerance:	+/- 0.02 mm
Avg Roundness:	+ 0.01 mm
Net Weight:	0.85 kg
Print Temperature:	230°C - 245°C
Bed Temperature:	80°C - 100°C



Physical Properties	Test Method	Unit	Typical Value
Specific Density	ISO 1183	g/cm <sup>3</sup>	1.04
Mechanical Properties	Test Method	Unit	Typical Value
Tensile Strength @ Yield	ISO 527	MPa	25
Tensile Strength @ Break	ISO 527	MPa	22
Tensile Modulus	ISO 527	MPa	1850
Elongation @ Yield	ISO 527	%	1,5
Elongation @ Break	ISO 527	%	31
Flexural Strength	ISO 178	MPa	-
Flexural Modulus	ISO 178	MPa	-
Izod Impact Strength (Notched) @ 23°C	ISO 180	kJ/m <sup>2</sup>	10
Thermal Properties	Test Method	Unit	Typical Value
Heat Distortion Temperature @ 0.45 MPa	ISO 75	°C	83
Heat Distortion Temperature @ 1.8 MPa	ISO 75	°C	75
Vicat Softening Temperature	ISO 306	°C	90
Glass Transition Temperature T <sub>g</sub>	DSC	°C	100
Melting Temperature T <sub>m</sub>	DSC	°C	-
Continuous Use Temperature (UL Yellow Card)	UL 746	°C	50

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